

Application Serial No.: 10/026,152  
Filing Date: 12/21/2001

Reply to Office action of: 06/04/2004  
Attorney Docket No.: K35R1732

### **AMENDMENT TO THE CLAIMS**

This listing of claims will replace all prior versions and listings of claims in this application:

#### **Listing of Claims:**

1 - 29. (Canceled)

30. (New) A method of manufacturing a head gimbal assembly for use in a data storage system, comprising:

fabricating a slider having an air bearing surface and a backside that opposes the air bearing surface;

depositing a plurality of solder bumps on the backside;

positioning the slider adjacent to a flexure having at least a thermally conductive flexure tongue coated with an insulation layer, and a pattern of receptacles that extend through the insulation layer to the flexure tongue, such that the solder bumps are substantially aligned with the receptacles;

directing a laser beam to the flexure tongue to heat the flexure tongue sufficiently to melt the solder bumps.

31. (New) The method of claim 30, further comprising metalizing the backside.

32. (New) The method of claim 30, wherein the flexure tongue includes stainless steel.

33. (New) The method of claim 30, wherein the insulation layer includes polyimide.

34. (New) The method of claim 30 wherein at least one receptacle is substantially cylindrically shaped.

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35. (New) The method of claim 34, wherein the at least one receptacle has a radius of approximately 75 microns.

36. (New) The method of claim 34 wherein the at least one receptacle has a depth and a radius that is greater than the depth.

37. (New) The method of claim 30, wherein at least one solder bump is substantially hemispherical in shape.

38. (New) The method of claim 36, wherein at least one solder bump has a radius of approximately 80 microns.

39. (New) The method of claim 30, further comprising extending the receptacles through the flexure tongue.